

FIRST ANGLE PROJECTION (ALL DIMENSION IN MILLIMETRES)

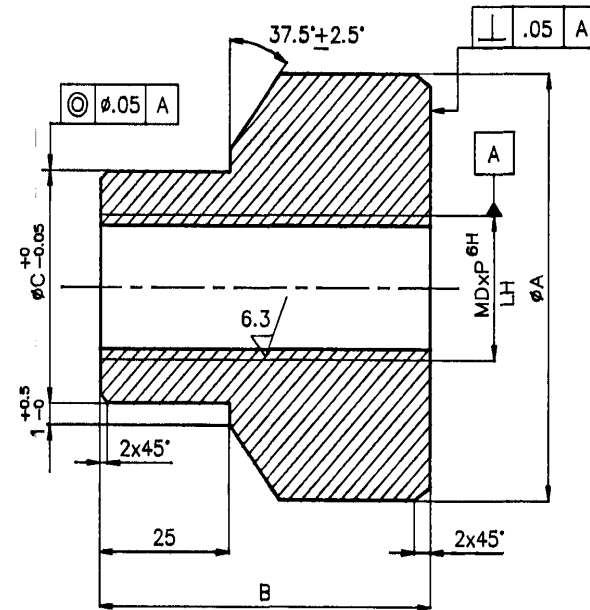
3-80-999-97161

DRAWING NO.

VAR NO.	ØA	B	+0 -0.05 ØC	MDxP-LH 6H		MATL CODE	WEIGHT Kg	
01	48.3	40	37.5	M22x1.5		15 339 142 0000	0.32	
02	73.0	40	65.5	M24x1.5		15 339 144 0000	1.05	
03	73.0	60	58.0	M38x1.5	Ø1	15 339 144 0000	1.13	
04	88.9	60	64.0	M38x1.5	Ø1	15 339 134 0000	1.80	
05	164.0	70	140.0	M45x1.5		15 339 282 0000	9.65	
06	164.0	100	140.0	M64x1.5		15 339 282 0000	13.00	

MATERIAL: SA105 (C)

12.5/ (6.3/)



NOTES:

1) BEFORE THREADING REFER NOTE 3 OF DRG 3-80-999-97163-RIGID STRUT ASSEMBLY.

STANDARD

	BHARAT HEAVY ELECTRICALS LTD.,			NAME	SIGN	DATE
	PIPING CENTRE, MADRAS, 600 017			DRN	R. ANANTH	02-07-94
				CHD	R. ANANTH	02-07-94
				APPD	S. JAYAKUMAR	02-07-94
REV 01	DATE 16/07/94	ALTERED R. ANANTH	DEPT.	GRADE OF CH. FOR DIM	SCALE	WEIGHT (Kg)
ZONE	FOR VAR. NO. 03 & 04 MDXP ALTERED FROM M 38x1.5 TO M 38x1.5.	APPROVED R. ANANTH	CODE	C/M/F	N.T.S.	3-80-999-97163
TITLE				CARD CODE	DRAWING No.	REV
THREADED BOSS - LH				U 01	3-80-999-97161	01